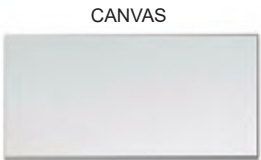


AG - INT/EXT - SRL:6



AG - INT/EXT - SRL:8



AG - INT/EXT - SRL:9



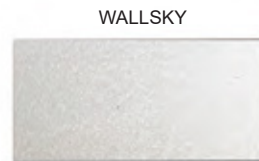
INT - SRL:8



INT - SRL:7



INT - SRL:10



INT - SRL:10



AG = ANTI GRAFFITI INT/EXT = INTERIOR/EXTERIOR
SRL = SCRATCH RESISTANCE LEVEL (0 - 10)

CODE	SHEET SIZE	PANEL THICKNESS	FINISH	PRICE EX GST
DWG4997AX	1244mm x 2463mm	1mm	WHITE HIGH GLOSS	\$480.00
DWIT4997	1244mm x 2463mm	1mm	ICE TOUCH	\$480.00
DWM4997AX	1244mm x 2463mm	1mm	WHITE MATT	\$480.00
DWSL4997	1244mm x 2463mm	1mm	SALT LAKE	\$480.00
DWT4997AX	1244mm x 2463mm	1mm	TEXTURED CANVAS	\$480.00
DWWW4997	1244mm x 2463mm	1mm	WALL SKY	\$480.00
	1244mm x 2463mm	1mm	GLOW IN THE DARK	COMING SOON

GUIDELINES TO SUBLIMATE DURALUXE PANELS

Duraluxe Panel Preparation

1. Remove the white protective film from the panel
2. Make sure surface is free of lint and dirt.
3. You may use alcohol to clean surface.
4. Make sure panel is dry before applying transfer paper.

Pressing Instructions:

1. Preheat heat press by cycling the press two times to warm up the base.
2. Place a Nomex or similar heat felt on top of rubber base.
3. Place a clean sheet of paper to cover felt to protect from excess ink gas during sublimation process.
4. Place Duraluxe Panel with transfer face down on top of protective paper.
5. Place clean paper or heat fabric on top of panel to protect from heat platen surface during pressing.
6. Check temperature is set for 196C/385F
7. Press time is set for 120 seconds*
8. Pressure is medium or 60 psi.
9. Press the panel.
10. Remove protective paper from back of panel.
11. Lift panel from press careful with heat gloves.
12. Remove transfer paper and place panel face up on a cooling table or rack.

* Adjust time depending on your heat press

