Metamark MDT

Translucent	Vinyl f	or Backlit	Displays
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Product Description

Metamark MDT is a premium grade translucent polymeric calendered self-adhesive vinvl for printers using solvent inks. The product has been developed to provide outstanding print performance for backlit applications. The product has a satin finish and is supplied with a solvent-based adhesive. MDT is suitable for application onto backlit signs and lightboxes, for interior or exterior use. The satin finish translucent film produces minimal glare and consistent colour transmission.

Material Handling

- Ensure that the material has reached room temperature and a relative humidity of 50% before printing.
- Do not handle the face film directly and ensure it is free from dust and static.

Printing Guidelines

- Suitable for use on Solvent and Eco Solvent inkiet printers. Always perform a test print first.
- Ensure that the correct profiles and heater settings are used. Most profiles are available for download from www.metamark.co.uk.
- To achieve the correct colour intensity for backlit applications, a double print pass is recommended.

Overlaminating and Application

- Allow the inks to cure before cutting flush to the print, before use, or overlaminating, this is usually 24-48 hours
- The matched laminate for MDT is MetaGuard 703. For all other laminates the user should determine suitability.
- The user should determine suitability of substrate, refer to the web site. Not recommended for use on low energy surfaces.
- Refer to www.metamark.co.uk for application guidelines.

Face Film		Finishes		
Face Film Gauge	Polymeric calendered PVC 80 micron nominal	Finishes Available	MDT-600	Satin white
Tensile Strength	58N/25mm MD / 54N/25mm TD nominal	Roll presentation		
Elongation at break	180% MD nominal	Roll sizes and net weights	760mm x 50m 1370mm x 50m	11kg 18kg
Adhesive		Presentation	1520mm x 50m Face film outwards.	22kg
Type Weight Adhesion to glass 20 mins	Crystal clear solvent-based acrylic 22gsm nominal 15N/25mm nominal	Durability		
Adhesion to glass 24 hour Perceived tack Application temperature Service temperature	20N/25mm nominal Medium +5°C to +60°C -30°C to +110°C	Shelf Life External weathering	2 years 5 years. This refers to the unprinted vinyl. Refer to ink manufacturer for durability of the finished product.	
Release Liner		Fire Rating Chemical Resistance	Class B. BS EN 13501-1:2007 The unprinted film is resistant to	
Print Weight Type	'Metamark T series' blue print 140 gsm nominal Layflat kraft with PE coating		mineral oils, fats and fuels, aliphatic solvents, mild acids, salt and alkali for e.g. diesel oil, gasoline, paraffin, hydraulic oil, antifreeze, soap suds, et	

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